

KATHMANDU UNIVERSITY  
End Semester Examination  
March/April, 2025

Marks Scored:

Level : B.E.

Year : II

Exam Roll No. :

Time: 30 mins.

Course : MEEG 219

Semester : I

F. M. : 20

Registration No.:

Date : 13 APR 2025

SECTION "A"

[20Q. × 1 = 20 marks]

Choose the most appropriate answer and mark [X].

- Which of the following best describes the primary function of an instrument in a scientific or industrial context?  
 To process data and provide a final result.  
 To generate energy or power for operations.  
 To measure, monitor, or control physical quantities.  
 To store data for future analysis
- The least count of a dial indicator is:  
 The smallest value that the dial indicator can measure in one revolution  
 The maximum displacement the indicator can measure  
 The smallest division on the dial scale  
 The difference between the scale reading and the dial reading.
- In a micrometer, if the reading shows 0.03 mm even when there is no object between the measuring faces, what does this indicate?  
 Positive error     Negative error     Zero error     Parallax error
- Which part of a micrometer is responsible for making fine adjustments to the measurement?  
 Anvil     Frame     Spindle     Thimble
- Which characteristic of an instrument describes its ability to maintain consistent accuracy over a range of values?  
 Sensitivity     Linearity     Drift     Hysteresis
- Which of the following fits would be most appropriate when designing a bearing assembly where the needs to be a slight gap for lubrication but not too much movement?  
 Transition fit     Interference fit     Loose fit     Clearance fit
- The absolute error in the measurement of the mass of a sample is 0.2 grams. If the actual mass is 50 grams, what is the relative error in percentage?  
 0.4%     4%     2%     0.02%
- Which of the following is true about the hole basis system?  
 The size of the hole is fixed, and the size of the shaft varies  
 The size of the shaft is fixed, and the size of the hole varies  
 Both the size of the hole and shaft are fixed  
 The hole and shaft sizes are variable

9. Which of the following would be an example of indirect measurement in metrology?
- Measuring the direct length of a steel rod using a micrometer
  - Using a scale to weight a component in a lab
  - Measuring the thickness of a film by measuring the difference in height using a dial gague
  - Measuring the weight of an object using a balance
10. You are using a Type K thermocouple connected to a temperature meter with low precision for measuring the temperature of boiling water. The theoretical boiling point is 100 °C, the meter reads 102 °C. The manufacturer specifies the thermocouple error to be  $\pm 2$  °C. What is the maximum possible error in the reading?
- $\pm 0.5$  °C
  - $\pm 2$  °C
  - $\pm 4$  °C
  - $\pm 0.1$  °C
11. An instrument has a range of 0-100 units. If the input signal exceeds this range, what is most likely to happen?
- The instrument will continue to display readings, but with increasing error.
  - The instrument will saturated and produce a constant output for inputs beyond 100 units.
  - The instrument will automatically adjust its range to measure higher values.
  - The instrument will display an error code indicating the signal exceed the range.
12. In screw thread measurement using a profile projector, which of the following factors most significantly affects the accuracy of measuring the thread angle?
- The distance between the screw threads.
  - The magnification level of the profile projector lens.
  - The pitch of the screw thread.
  - The surface roughness of the screw thread.
13. In context of a digital thermometer, what does the sensitivity of the instrument refer to?
- The temperature range the thermometer can measure.
  - The smallest temperature change the thermometer can detect and display.
  - The accuracy of the thermometer in maintaining constant readings.
  - The time taken for the thermometer to stabilize after being switched on.
14. The allowance between a shaft and a hole is the difference between:
- The maximum material limit of the shaft and the minimum material limit of the hole
  - The minimum material limit of the shaft and the maximum material limit of the hole
  - The average diameter of the shaft and the hole
  - The maximum diameter of the hole and the minimum diameter of the shaft
15. Radial runout in a spur gear refer to:
- The variation in the tooth profile along the length of the gear
  - The variation in the distance between the gear teeth
  - The deviation of the pitch circle from its ideal position
  - The variation in the radial distance between the center of the gear and the point of measurement as it rotates.
16. Square threads are mainly used in:
- Fasteners
  - High-speed rotating machinery
  - Power transmission applications
  - Gear drives

17. In a double-start screw with a pitch of 3 mm, what would the lead be?  
 3 mm                     6 mm                     9 mm                     1.5 mm
18. When using a stylus-type surface profilometer, the skid should be set to:  
 Maintain a constant contact force between the stylus and the surface  
 Ensure the stylus moves only in the X-direction  
 Reduce the wear on the stylus by keeping it from touching the entire surface  
 Allow for vertical displacement of the stylus during measurement
19. In screw thread terminology, the flank refers to:  
 The outermost part of the thread  
 The surface of the thread from the crest to the root  
 The angle between the axis of the screw and the thread profile  
 The innermost diameter of the thread
20. When using a bevel protractor, the blade is used to:  
 Provide support to the instrument during measurement  
 Set the desired angle on the scale  
 Lock the protractor at a specified angle  
 Move the workpiece during measurement



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SECTION "B"

*Attempt ALL the questions.*

1. Explain the Yard with a suitable diagram. [3]
2. Compare Line Standard and End Standard based on their characteristics. [4]
3. List ten different static characteristics of an instrument and define any four. [2+4]
4. Why is the concept of limits, fits, and tolerance important in product design and development? Explain with a suitable example and figure. [5]
5. List different characteristics of precision measuring instrument. [3]
6. Explain the working principal of Vernier height gauge with a suitable diagram. [5]
7. Define Angle. Explain how a sine bar and a clinometer are used for angular measurement with a suitable diagram. [1+6]
8. Define Lay. List the different types of lay in surface finish with suitable diagrams. [3]
9. Explain the working principal of the Tomlinson Surface Meter with a suitable diagram. [5]
10. Explain the screw thread in terms of the direction of rotation. Explain two different methods used for measuring the minor diameter of internal screw thread with suitable diagrams. [2+4]
11. Explain the different types of pitch errors in screw threads with figures. [4]
12. Label the different terminologies used in a spur gear with a suitable diagram. [4]

